

NOBLE EMULSION - SEMI GLOSS

PRODUCT DESCRIPTION	Noble Emulsion Semi Gloss is a superior quality acrylic co-polymer based, highly washable emulsion paint for interior/exterior surfaces. It has excellent alkali resistance and weather resistance properties. It provides an anti chalking smooth lustrous semi gloss finish having excellent UV resistance. It contains anti fungal and anti bacterial additives.
RECOMMENDED USES	Noble Emulsion - semi gloss is mostly suitable for the decorative applications on interior/exterior surfaces like concrete, plaster, brickwork, masonry, gypsum board, asbestos, wood etc. It is recommended for interior/exterior applications of flats, buildings, offices, boundary walls etc. It can also be applied on wooden surfaces.

TECHNICAL DATA

COLOUR, DRY FILM	As per the Noble Shade Card
FINISH, DRY FILM	Smooth / Semi Gloss
VOLUME SOLIDS (ASTM D2697)	44 ± 2%
SPECIFIC GRAVITY	1.28 ± 0.05
THEORETICAL SPREADING	11 – 9 M ² /LTR
RECOMMENDED DFT (DRY FILM)	40 – 50 Microns / Coat
RECOMMENDED WFT (WET FILM)	90 – 115 Microns / Coat
FLASH POINT	Water Base

DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)

TOUCH DRY	1 hour
DRY TO RECOAT	2 – 4 hours
FULLY CURED	24 hours

ADVANTAGES

NOBLE EMULSION - SEMI GLOSS	Highly washable, excellent alkali resistance, excellent weather & UV resistance, provides anti chalking property, offers beautiful lustrous semi gloss finish with excellent adhesion.
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APPLICATION INSTRUCTION

SURFACE PREPARATION	Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods.
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APPLICATION DATA

APPLICATION METHOD	Roller, Brush or Spray
CLEANING/THINNING	Water
THINNER (VOLUME)	5 - 10% depends on the method of application
CONV. SPRAY REQUIREMENTS	Possible
AIRLESS SPRAY REQUIREMENTS	Pressure: 2000 - 2500 psi
NOZZLE SIZE	0.018" - 0.020"
MIXING RATIO (BY VOLUME)	NA
POT LIFE @ 30°C (100 ml)	NA

SYSTEM

RECOMMENDED SYSTEM To be applied on prepared surface	Noble PVA Primer Sealer for Masonry	: 1 coat
	(OR)	
	Noble PVA Primer White for Masonry	: 1 coat
	(OR)	
	Noble Acrylic Primer (W.B.)	: 1 coat
	Noble Stucco Filler (Interior)	: 2 coats
	(OR)	
	Noble Shield Exterior Filler (Exterior)	: 2 coats
	Noble Matt Emulsion	: 1 coat
	(OR)	
Noble Emulsion (Matt)	: 1 coat	
Noble Emulsion Semi Gloss	: 1 - 2 coats	



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NOBLE/INTERNATIONAL TEST CERTIFICATES			
Sr. No.	Test Description	Test Reference	Compliance
1	VOC	USEPA - 24	Local Regulatory Requirements
2	Weathering Resistance	SASO 470 / 2000	
3	Scrub Resistance	SASO 470 / 2000	
4	Freeze and Thaw Stability	SASO 470 / 2000	

ADDITIONAL DATA	
SHELF LIFE @ 30°C	18 months, in original sealed container, with proper storage conditions.

HEALTH & SAFETY	
SAFETY PRECAUTIONS	Generally, most of the water base paints are quite safe to handle with due precautions. As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed.

STORAGE & HANDLING	
STORAGE	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not keep paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.

NOTE : We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests.
 We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued.
 Issued: 0718

